

SPECIFICATION AMENDMENTS:

On page 1, replace, between the title and the first paragraph "Description" with --

This application is the national stage of PCT/EP03/00379 filed on January 16, 2003 and also claims Paris Convention priority of DE 102 25 514.8 filed on June 10, 2002.

BACKGROUND OF THE INVENTION --.

On page 1, amend paragraph one as follows--

The invention concerns a machine for superfinishing workpieces by honing or precision grinding according to ~~the preamble of claim 1~~ the independent claim. --.

On page 2, insert as a title prior to the third paragraph

-- SUMMARY OF THE INVENTION --.

Amend the third paragraph on page 2 as follows--

This object is achieved in accordance with the invention with the ~~means stated~~ elements recited in the characterizing part of the claims. --.

On page 3 insert as a title prior to the brief description of the drawing --

BRIEF DESCRIPTION OF THE DRAWING --.

On page 4 insert as a title following the brief description of the drawing
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DESCRIPTION OF THE PREFERRED EMBODIMENT --.

On page 11 replace as a title on line one "Claims" with

-- I CLAIM: --